

GOUDEY

Stain · Lacquer · Finishing Supplies | 1943



goudey.ca



Water-Based Stain Glaze

PRODUCT CODES

WB0113

SIZES

1L, 4L, 20L

Goudey **WB Stain Glaze Base** is a water-based natural non-pigmented wiping stain which may be blended into Goudey water-based wiping stains to reduce the strength of their colour. This product is fast drying and offers excellent grain enhancement with outstanding penetration properties.

PRODUCT ADVANTAGES

- Extended open time
- Soap and water clean up
- Superior grain definition
- Fully compatible with all Goudey WB series
- Easy to apply

APPROVED COMPANION PRODUCTS	COATING PROPERTIES		DRY TIMES	
850 Vinyl Sanding Sealer	Viscosity(Zahn#2@25°C)	20 sec	Air Dry	
WBLQD Lacquers	Solids Content(wt.)	17%	To Touch	1-3 mins
WB Series Water-Based Wiping Stains	Solids Content(vol.)	15%	To Handle	5 mins
	Specific Gravity	1.03 gr/cm ³	To Topcoat	30-60 mins
	Coverage	320-400 sq. ft. per gallon at one mill dry film thickness, dependent on the porosity and texture of the item being coated		
	VOC (coating)	408 g/l		
	VOC (material)	109 g/l		
	Dry Film Thickness	1 mil per coat		
	Pot Life	N/A		
	Shelf Life	24 months		
	Storage	Must be kept away from heat or sparks		

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

New Wood:

1. Remove dirt, grease, glue or other contaminants.
2. Ideal substrate moisture content is 7-9%.
3. Sand wood with 100/150 grit sandpaper.

Old Wood:

1. Strip old finishes completely and remove all surface contaminants.
2. Make sure surface is dry, sand as required, then follow new wood instructions.

MIXING

1. Mix material thoroughly by hand BEFORE and DURING use for even distribution of ingredients.
2. Add WB0113 Stain Glaze Base to any Goudey WB series wiping stains to adjust colour depth without changing the stains viscosity then mix them properly.

APPLICATION

The customer is responsible for following the recommended application procedures. Failure to do so will likely result in unsatisfactory product performance. Always test the complete coating system **prior** to the start up of production.

1. Apply product directly as a wood conditioner or as a blend with WB series wiping stains by wiping or brushing.

NOTE: A consequence to utilize as a wood conditioner is that the stain colour will be lightened.

2. Let sit 1-3 minutes.
3. Wipe away the excess with a soft clean cloth within 5 minutes.
4. Allow the stain to dry thoroughly before applying a clear finish. (Usually 30-60 minutes).
5. Topcoat with an approved Goudey finish system or sealer.

PRECAUTIONS

Containers

Goudey WB0113 is non-flammable as regular water-based products. These lacquers are supplied in lined containers that must be plastic.

Clean Up

Clean out with soapy water when wet and with Goudey 783 solvent when dried.

Care and cleaning of this finish

Use a mild dishwashing liquid and a damp cloth to remove food, grease, and other residue. Wipe dry. Do not use cleaners that contain ammonia, bleach, or abrasives as this may damage the finish.

DISCLAIMER These products are designed **for industrial use only**. Goudey views safety as a top priority. Please refer to the Safety Data Sheet for information on the safe use of this product. Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.